Flue Pipe Accessories

Wall-hung Gas Boilers with Sealed Combustion Chamber

Manufactured within the European Comunity





GENUS - EuroCombi Models



microGENUS - microCombi - microSYSTEM Models

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GENUS 27 PLUS Model



1.0 General Information

This catalogue contains all of the information needed for the proper installation and use of the exhaust discharge/air intake flue systems. Moreover, it provides a series of examples as a guide to determining the proper dimensions of the flue pipes. All the components for the various systems are certified and distributed by MTS (GB) Limiited.

IMPORTANT!

The discharge and ventilation system must be made and installed in accordance with the provisions set forth by law and in compliance with the installation standards in effect in the respective country, as well as all local safety and health codes.

CE CERTIFICATION

The installer must only use components supplied by MTS (GB) Limited.

For proper installation of the discharge/intake flue systems, all the requirements stated in this manual must be met, with specific reference to the allowable maximum lengths and the need for the installation of a restrictor.

The CE certification refers not only to the boiler, but also to the flue pipes supplied by the manufacturer, for which the respective certification tests have been performed.

The use of components not supplied by the manufacturer places all liability on the installer.

1.1 Calculation Methods for Flues

Length Equivalency Method

This is a practical method for sizing the pipes for the intake venting of combustible air and the discharge of combustion by-products.

The principle that forms the basis of the method is that of assigning each component a resistance factor that corresponds to a length in metres of a rectilinear pipe and where said lengths of pipe share the same crosssectional dimensions. This length in meters, which in this manual is called length equivalency (Leq), is calculated as follows:

$$L_{eq} = \frac{\Delta R_{comp.}}{\Delta R_{pipe}} [m]$$

Where:

 $\Delta R_{\text{comp.}}$ = resistance (loss of pressure) of the component under standard conditions.

 ΔR_{pipe} = resistance (loss of pressure) of a pipe (with a pre-established diameter) measuring 1 metre under standard conditions.

A standard condition is assumed to be representative of the different operating conditions at play and is an experimental value for the capacities, fume temperature and air temperature for the various thermal power values.



1.2 Classification of

Flues

These diagrams are indicative in nature and do not represent all of the possible installation types.





The classification follows a European model for categorising gas appliances depending on the type of discharge system used for the combustion by-products.

Type C Appliances with Forced Draft

These appliances have a combustion circuit (air intake, combustion chamber, heat exchanger and discharge of combustion by-products) which is airtight with respect to the room in which the appliance is installed.

Interpretation of the Code

General Outline

|--|

Where:

- **a** = Indicates the manner in which the combustion air is introduced and how the fumes are discharged;
- For connections made by means of pipes with a horizontal end cap •1 which, at the same time, admits fresh air for the burner and discharges the by-products of combustion to the outside by means of apertures which are concentric or close enough together that they are in the same wind conditions.
- •3 For connections made by means of pipes with a vertical end cap which, at the same time, admits fresh air for the burner and discharges the combustion by-products of combustion to the outside by means of apertures which are concentric or close enough together that they are subject to the same wind conditions.
- Connection with two separate flue pipes or a coaxial flue to a shared •4 flue system used by more than one appliance. This shared system consists of two separate or concentric flue pipes, one for the supply of air for combustion and the other for the discharge of the combustion by products.
- •5 Connection for separate flue pipes for the supply of air for combustion and for the discharge of combustion by products. These main pipes can emerge in areas with different pressures.
- b= Indicates the position of the built-in fan with respect to the combustion chamber.
- •2 With a fan downstream of the unit.







Type B Appliances with Forced Draft

These units are designed to be connected to a flue that discharges the combustion by products to the outside of the room in which the unit is installed. The combustion air is taken directly from the room where the boiler is installed.

Interpretation of Code

General Outline



- **a** = Indicates the presence of draft switches or the lack thereof.
- •2 Unit which is not designed with a draft switch.
- **b** = Indicates whether the appliances operates with a natural draft.
- •2 Unit equipped with a fan downstream of the combustion chamber/heat exchanger.



2.0 Coaxial Systems



For this type of exhaust discharge/air intake ventilation system, the components shown in the list for coaxial systems in section 2.2 are available. The values indicated below apply to the following models: MFFI and RFFI System, as well as for all models with a nominal thermal capacity.



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Table of admissible maximum lengths and requirements regarding the use of restrictors

Discharge	Description	Maxi GEN	mum Pipe L US - EuroC	ength Combi	Restricto GEN	estrictor on Discharge Side GENUS - EuroCombi kW 27 kW 30 kW 0.5m Ltot<0.5m Ltot<0.5m Ø 42 mm Ø 42 mm 0.5m Ltot<0.5m Ltot<0.5m Ø 42 mm 0.5m Ltot<0.5m Jtot<0.5m Ø 42 mm				
туре		23 kW	27 kW	30 kW	23 kW					
C12	Discharge/intake with horizontal coaxial pipes ø 60/100 mm	Lmax=4m*	Lmax=4m*	Lmax=3m*	L _{tot} <0.5m ø 42 mm	L _{tot} <0.5m ø 42 mm	Ltot<0.5m ø 42 mm			
		the terminal and curve								
C32	Discharge/intake with vertical coaxial pipes ø 60/100 mm	Lmax=4m*	Lmax=4m*	Lmax=3m*	L _{tot} <0.5m ø 42 mm	L _{tot} <0.5m ø 42 mm	L _{tot} <0.5m ø 42 mm			
		the termina	and curve a	are included						
C42	Discharge/intake connected to air/fume flue system ø 60/100 mm	Lmax=4m*	Lmax=4m*	Lmax=3m*	L _{tot} <0.5m ø 42 mm	L _{tot} <0.5m ø 42 mm	L _{tot} <0.5m ø 42 mm			
		the termina	and curve a	are included						
B32	Discharge/intake with coaxial pipes ø 60/100 mm	Lmax=4m*	Lmax=4m*	Lmax=3m*	L _{tot} <0.5m ø 42 mm	L _{tot} <0.5m ø 42 mm	Ltot<0.5m ø 42 mm			

* In calculating the maximum pipe length, the first 90° elbow is not taken into account, nor are C12 or C32 type vent caps for the purposes of discharge/intake.

Discharge Type	Description	Maximum Pipe Length microGENUS	Restrictor on Discharge Side microGENUS
.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		23 kW 27 kW	23 kW 27 kW
C12	Discharge/intake with horizontal coaxial pipes ø 60/100 mm	Lmax=4m* Lmax=4m* the terminal and curve are included	Ltot<2m Ø 43 mm L>2m No ring Ltot<1m Ø 41 mm L>1m No ring
C32	Discharge/intake with vertical coaxial pipes ø 60/100 mm	Lmax=4m* Lmax=4m* the terminal and curve are included	Ltot<2m Ltot<1m Ø 43 mm L>2m L>1m no ring no ring
C42	Discharge/intake connected to air/fume flue system ø 60/100 mm	Lmax=4m* Lmax=4m* the terminal and curve are included	Ltot<2m Ltot<1m Ø 43 mm L>2m L>1m no ring no ring
B32	Discharge/intake with coaxial pipes ø 60/100 mm	Lmax=4m* Lmax=4m*	Ltot<2m

* In calculating the maximum pipe length, the first 90° elbow is not taken into account, nor are C12 or C32 type vent caps for the purposes of discharge/intake.

Discharge Type	Description	Maximum Pipe Length microCombi	Restrictor on Discharge Side microCombi	
		23 kW	23 kW	
C12	Discharge/intake with horizontal	Lmax=4m*	L _{tot} <2m ø 43 mm	
	coaxial pipes ø 60/100 mm	the terminal and curve are included	Ltot>2m no ring	
C 32	Discharge/intake with vertical	Lmax=4m*	L _{tot} <2m ø 43 mm	
992	coaxial pipes ø 60/100 mm	the terminal and curve are included	Ltot>2m no ring	
C42	Discharge/intake connected to	Lmax=4m*	Ltot<2m ø 43 mm	
542	air/fume flue system ø 60/100 mm	the terminal and curve are included	Ltot>2m no ring	
B 32	Discharge/intake with	Lmax=4m*	Ltot<2m ø 43 mm	
	coaxial pipes ø 60/100 mm		Ltot>2m no ring	

* In calculating the maximum pipe length, the first 90° elbow is not taken into account, nor are C12 or C32 type vent caps for the purposes of discharge/intake.

Discharge Type	Description	Maximum Pipe Length GENUS 27 PLUS GENUS 27 F	
.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		27 kW	27 kW
C12	Discharge/intake with horizontal	Lmax=3m*	Ltot<1m
	coaxiai pipes Ø 60/100 mm	the terminal and curve are included	Ltot<1m ø 41 mm Ltot<1m ø 41 mm
C32	Discharge/intake with vertical	Lmax=3m*	L₀⊲1m ø 41 mm
001	coaxial pipes ø 60/100 mm	the terminal and curve are included	ø 41 mm
CA2	Discharge/intake connected to	Lmax=3m*	Ltot<1m
	air/tume flue system ø 60/100 mm	the terminal and curve are included	ø 41 mm
B32 Discharge/intake with coaxial pipes ø 60/100 mm		Lmax=3m*	L _{tot} <1m ø 41 mm
	•••		

* In calculating the maximum pipe length, the first 90° elbow is not taken into account, nor are C12 or C32 type vent caps for the purposes of discharge/intake.



Discharge Type	Description	Maximum Pipe Length microSYSTEM Restrictor Discharge S microSYST	
.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		21 kW 28 kW	21 kW 28 kW
C12	Discharge/intake with horizontal coaxial pipes ø 60/100 mm	Lmax=4m* Lmax=4m* the terminal and curve are included	Ltot<1m Ltot<1m Ø 46 mm Ø 41 mm L>1m L>1m no ring no ring
C32	Discharge/intake with vertical coaxial pipes ø 60/100 mm	Lmax=4m* Lmax=4m* the terminal and curve are included	Ltot<1m Ø 46 mm L>1m No ring
C42	Discharge/intake connected to air/fume flue system ø 60/100 mm	Lmax=4m* Lmax=4m* the terminal and curve are included	Ltot<1m Ltot<1m Ø 46 mm Ø 41 mm L>1m L>1m no ring no ring
B32	Discharge/intake with coaxial pipes ø 60/100 mm	Lmax=4m* Lmax=4m*	Ltot<1m Ø 46 mm L>1m No ring

* In calculating the maximum pipe length, the first 90° elbow is not taken into account, nor are C12 or C32 type vent caps for the purposes of discharge/intake.

Discharge Type	Description	Maximum P microS	um Pipe Length croSYSTEMRestrictor on Discharge Side microSYSTEMV15 kW10 kW15 kW0m*Lmax=5m*Ltot<1m ø 44 mm L>1m no ringLtot<1m 		
.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		10 kW	15 kW	10 kW	15 kW
C12	Discharge/intake with horizontal	Lmax=5m*	Lmax=5m*	L _{tot} <1m ø 44 mm	Ctor on rge Side YSTEM 15 kW Ltot<1m Ø 41 mm L>1m no ring Ltot<1m Ø 41 mm L>1m no ring Ltot<1m Ø 41 mm L>1m no ring
912	coaxial pipes ø 60/100 mm	the termina are inc	l and curve cluded	Restrictor on Discharge Side microSYSTEM10 kW15 kW10 kW15 kWLot<1m Ø 44 mm L>1m no ringLot<1m Ø 41 mm L>1m no ringLot<1m Ø 44 mm L>1m no ringLot<1m Ø 41 mm L>1m no ring	
C 32	Discharge/intake with vertical	Lmax=5m*	Lmax=5m*	L _{tot} <1m ø 44 mm	ge Side YSTEM 15 kW Ltot<1m Ø 41 mm L>1m no ring Ltot<1m Ø 41 mm L>1m no ring Ltot<1m Ø 41 mm L>1m no ring
	coaxial pipes ø 60/100 mm	the termina are inc	l and curve cluded	L>1m no ring	L>1m no ring
₽/12	Discharge/intake connected to	Lmax=5m*	Lmax=5m*	L _{tot} <1m ø 44 mm	L _{tot} <1m ø 41 mm
642	air/fume flue system ø 60/100 mm	the terminal and curve are included	L>1m no ring	L>1m no ring	
B32	Discharge/intake with coaxial pipes ø 60/100 mm	Lmax=5m*	Lmax=5m*	L _{tot} <1m ø 44 mm L>1m no ring	Ltot<1m Ø 41 mm Ltot>1m no ring

* In calculating the maximum pipe length, the first 90° elbow is not taken into account, nor are C12 or C32 type vent caps for the purposes of discharge/intake.





	No. of Units	Description	Code
A	1	Stub	705790
В	2	45° Elbow	705788
С	2	Coaxial Extension	705786
D	1	Roof Vent Cap	705765
E	1	Lead Cap Base	705781



	No. of Units	Description	Code
Α	1	Stub	705790
В	2	90° Elbow	705787
С	1	Coaxial Extension	705786
D	1	Coaxial Discharge Kit without Elbow	705783



Insertion of the restrictor on the discharge side



Flue connection for air intake and fume discharge





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Model microGENUS Model microCombi Model microSYSTEM



Model GENUS 27 PLUS

Illustration of the installation of the horizontal vent cap for coaxial system discharge

Cutting the flue pipe

If the installation requires the flue pipe to be shortened, cut the external \emptyset 100mm pipe and internal \emptyset 60mm pipe, ensuring that the original difference in length between the two (25mm) is kept.





2.2 List of Components







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- a) Design the discharge layout;
- b) Measure the length of the straight sections;
- c) Determine the length equivalency values for all of the components;
- d) Calculate the value for the total length;
- e) Compare this value with that for the maximum allowable pipe length.

Let's examine two cases.



705812	L1	= 0.2m +	
705788	L2	= 0.5m +	
705786	L3	= 1.0m +	
705788	L4	= 0.5m +	
705790	Ls	= 0.5m	ОК
	L _{eq} tot	= 2.7m	2.7 < L _{max} = 4m

L* Taken in consideration in the maximum length.



705812	L1	=	0.2 m +	
705790	L2	=	0.5 m+	
705787	L3	=	0.8 m+	
705783	L4	=	0.75m +	ОК
	L _{eq} ^{tot}	=	1.25m	 1.25 < L _{max} = 4m

L* Taken in consideration in the maximum length.



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3.0 Twin Pipe

The diagram shows the most common situations for twin pipe systems.



0Table of admissible maximum lengths and requirements regarding the use of restrictors

Discharge		Maximum Pipe Length Restrictor		on Disch	arge Side	Risk of		
Туре	Description	23 kW	27 kW	30 kW	23 kW	27 kW	30 kW	Condense Forming
C12	Discharge/intake using twin pipes ø 80 mm	Lmax 54m	Lmax 46m	Lmax 50m	L<5m ø 42 mm	L<5m ø 42 mm	L<7.5m	LF>4.5m Length exhaust pipe + vent cap
C32	Discharge/intake using twin pipes ø 80 mm	Lmax 54m	Lmax 46m	Lmax 50m	L<5m ø 42 mm	L<5m ø 42 mm	L<7.5m	LF>4.5m Length exhaust pipe + vent cap
C42	Discharge/intake connected to a twin pipe flue system ø 80mm	Lmax 54m	Lmax 46m	Lmax 50m	L<5m ø 42 mm	L<5m ø 42 mm	L<7.5m	LF>4.5m Length exhaust pipe + vent cap
C52	Discharge/intake with piping under different wind conditions ø 80mm	Lmax 17m	Lmax 17m	Lmax 18m	always ø 42 mm	always ø 42 mm	always ø 45 mm	LF>4.5m Length exhaust pipe + vent cap
Discharge Type	Description	Maximum micro	Pipe Lengtl	n Re Disc mi c	estrictor on charge Side croGENUS	ctor on rge Side Risk of GENUS Condense		se
		23 kW	27 kW	23 kV	V 27 KVV			9
C12	Discharge/intake using twin pipes ø 80 mm	Lmax 43m	Lmax 62m	L<11r ø 43 m L>11r no ring	n L<38m m Ø 41 mr n L>38m g no ring	n n 1 Ler J	L⊧>4.5n ngth exhaust pipe	n + vent cap
C32	Discharge/intake using twin pipes ø 80 mm	Lmax 43m	Lmax 62m	L<11r ø 43 m L>11r no ring	n L<38m m ø 41 mr n L>38m g no ring	n n I Ler	LF>4.5m Length exhaust pipe +	
C42	Discharge/intake connected to a twin pipe flue system ø 80mm	Lmax 43m	Lmax 62m	L<11r ø 43 m L>11r no ring	n L<38m m ø 41 mr n L>38m g no ring	n m N Ler	L⊧>4.5n ngth exhaust pipe	n + vent cap
C52	Discharge/intake with piping under different wind conditions ø 80mm	Lmax 40m	Lmax 54m	L<11r ø 43 m L>11r no ring	n L<34m m ø 41 mr n L>34m g no ring	n n I Ler	L⊧>4.5n ngth exhaust pipe	n + vent cap
[]			.	Re	estrictor on			
Discharge		Maximum Pipe Length		ין Dise	charge Side		Risk of	

Discharge Type	Description	microCombi 23 kW	Discharge Side microCombi 23 kW	Risk of Condense Forming
C12	Discharge/intake using twin pipes ø 80 mm	Lmax 43m	L<11m ø 43 mm L>11m no ring	L⊧>4.5m Length exhaust pipe + vent cap
C32	Discharge/intake using twin pipes ø 80 mm	Lmax 43m	L<11m ø 43 mm L>11m no ring	L⊧>4.5m Length exhaust pipe + vent cap
C42	Discharge/intake connected to a twin pipe flue system ø 80mm	Lmax 43m	L<11m ø 43 mm L>11m no ring	LF>4.5m Length exhaust pipe + vent cap
C52	Discharge/intake with piping under different wind conditions ø 80mm	Lmax 43m	L<11m ø 43 mm L>11m no ring	LF>4.5m Length exhaust pipe + vent cap



Discharge Type	Description	Maximum Pipe Length GENUS 27 PLUS 27 kW	Restrictor on Discharge Side GENUS 27 PLUS 27 kW	Risk of Condense Forming
C12	Discharge/intake using twin pipes ø 80 mm	Lmax 12m	L>5m ø 47 mm	L⊧>5.4m Length exhaust pipe + vent cap
C32	Discharge/intake using twin pipes ø 80 mm	Lmax 12m	L>5m ø 47 mm	L⊧>5.4m Length exhaust pipe + vent cap
C42	Discharge/intake connected to a twin pipe flue system ø 80mm	Lmax 12m	L>5m ø 47 mm	L⊧>5.4m Length exhaust pipe + vent cap
C52	Discharge/intake with piping under different wind conditions ø 80mm	Lmax 12m	L>5m ø 47 mm	L⊧>5.7m Length exhaust pipe + vent cap

Discharge Type	Description	Maximum Pipe Length microSYSTEM21 kW28 kW		Restrictor on Discharge Side microSYSTEM21 kW28 kW		Risk of Condense Forming 21 kW 28 kW	
C12	Discharge/intake using twin pipes ø 80 mm	Lmax 34m	Lmax 62m	L<25m ø 46 mm L>25m no ring	L<38m ø 41 mm L>38m no ring	LF>4.5m LF>11 m Length exhaust pipe + vent cap	
C32	Discharge/intake using twin pipes ø 80 mm	Lmax 34m	Lmax 62m	L<25m ø 46 mm L>25m no ring	L<38m ø 41 mm L>38m no ring	LF>4.5m LF>11 m Length exhaust pipe + vent cap	
C42	Discharge/intake connected to a twin pipe flue system ø 80mm	Lmax 34m	Lmax 62m	L<25m ø 46 mm L>25m no ring	L<38m ø 41 mm L>38m no ring	LF>4.5m LF>11 m Length exhaust pipe + vent cap	
C52	Discharge/intake with piping under different wind conditions ø 80mm	Lmax 31m	Lmax 54m	L<22m ø 46 mm L>22m no ring	L<34m ø 41 mm L>34m no ring	LF>4.8m LF>11 m Length exhaust pipe + vent cap	

Discharge Type	Description	Maximum Pipe Length microSYSTEM 15 kW	Restrictor on Discharge Side microSYSTEM 15 kW	Risk of Condense Forming
C12	Discharge/intake using twin pipes ø 80 mm	Lmax 78 m	L<30m ø 41 mm L>30m no ring	LF>2.5m Length exhaust pipe + vent cap
C32	Discharge/intake using twin pipes ø 80 mm	Lmax 78 m	L<30m ø 41 mm L>30m no ring	LF>2.5m Length exhaust pipe + vent cap
C42	Discharge/intake connected to a twin pipe flue system ø 80mm	Lmax 78 m	L<30m ø 41 mm L>30m no ring	LF>2.5m Length exhaust pipe + vent cap



<u>NB:</u> $L = L_A + L_F$: The maximum extension is given by the sum of the length of the air intake section and that of the fume discharge section.

C 52 types must comply with the following requirements:

- The exhaust pipe vent cap must extend at least 0.5 m above the ridge of the roof if it is located on a side other than that for the air intake (this is not obligatory if the exhaust and air intake pipes are located on the same side of the building);
- The exhaust and air intake pipes must have the same diameter of ø 80 mm;
- The maximum pipe length of the exhaust flue may include a 1 metre section for intake and 16 metres for discharge.





GENUS. model shown

	No. of Units	Description	Code
A	1	Adapter for Twin Pipe Systems	705757
В	3	ø80 Pipe	705761
с	2	ø80 Elbow (MF90)	705758
D	4	ø80 Cover Plate	705784
E	1	ø80 Stainless Steel Vent Cap	705113
F	1	Intake Vent Cap	704738





Installation of the restrictor on the air intake side



Removal of the air intake cap





GENUS - EuroCombi Models





Model microGENUS Model microCombi Model microSYSTEM





Model GENUS 27 PLUS

Connection of the flues for air intake and fume discharge





GENUS - EuroCombi Models





3.2 List of Components



705757













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- a) Design the discharge layout;
- b) Measure the length of the straight sections;
- c) Determine the length equivalency values for all of the components;
 - d) Calculate the value for the total length;
 - e) Compare this value with that for the maximum allowable pipe length.

Let's examine two cases.



705758	L1	= 1.3 m +	
705761	L2	= 1.0 m +	
705758	L3	= 1.3 m +	
705761	L4	= 1.0 m +	
705758	L5	= 1.3 m +	
705770	L ₆	= 0.5 m +	
705760	L7	= 1.0 m +	
705761	L8	= 1.0 m +	
705760	L9	= 1.0 m +	
705761	L10	= 1.0 m +	
	L _{eq} tot	= 10.4 m	10.4 < L _{max} = 54m



L* Taken in consideration in the maximum length.

L1	= 1.3 m +	
L2	= 1.0 m +	
L3	= 1.3 m +	
L4	= 1.0 m +	
Ls	= 10.0 m +	
L ₆	= 1.3 m +	
L7	= 1.0 m +	
L ₈	= 1.3 m +	
L9	= 1.0 m +	
L_{eq}^{tot}	= 19.2 m	- 19.2 < L _{max} = 54m
	L1 L2 L3 L4 L5 L6 L7 L8 L9 L9	$L_{1} = 1.3 \text{ m} + L_{2} = 1.0 \text{ m} + L_{3} = 1.3 \text{ m} + L_{4} = 1.0 \text{ m} + L_{5} = 10.0 \text{ m} + L_{6} = 1.3 \text{ m} + L_{7} = 1.0 \text{ m} + L_{8} = 1.3 \text{ m} + L_{9} = 1.0 \text{ m} + L_{$



4.0 List of Insulated

Leq

of the Component

Components















4.1 List of Components

for Flue Pipes







Note:		



I.

Notes:	

Mis 36

Merloni TermoSanitari SpA - Italy

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